

SYNTHESIS AND CHARACTERIZATION OF A NEW SULFATE  $K_4H_2(SO_4)_3$ 

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The formation of a new sulfate compound  $K_4H_2(SO_4)_3$  is obtained by evaporation at 25°C of an aqueous solution, which was formed by a mixture of  $K_2SO_4$  and  $H_2SO_4$ . The characterization of this solid is carried out by X-ray diffraction, thermal and infrared analyzes. The heat treatment was carried out in interval 25–700°C; the end product of the thermal evolution is  $K_2SO_4$ . The vibration bands relating to  $SO_4$  and OH groups were highlighted by the infrared spectroscopy. Moreover, one study of ionic conductivity on this solid compound was carried out according to the temperature in interval 25–80°C. Its activation energy is 0.47 eV. The X-ray intensities collection obtained on a monocystal of  $K_4H_2(SO_4)_3$  gives the following cell parameters:  $a=7.035(5)$ ,  $b=19.751(4)$ ,  $c=23.466(2)$  Å,  $\beta=95.25(1)^\circ$ .

**Keywords:** ionic conductivity, potassium, sulfate

## Introduction

The physical properties and the phase transitions from sulfated compounds of type  $A_xB_y(SO_4)_z$  ( $A$  and  $B$  represent Li, Na, K,  $NH_4$  and H) aroused the interest of several researchers. Thus, one finds in the bibliography of the studies on electric conductivity [1–5], thermoluminescence [6–8], the Raman diffusion spectroscopy [9–11] and IR [11–13], AFM [14], just as the properties dielectric, pyroelectric and piezoelectric [5, 15–17]. Thermal studies on sulfates of various cations, primarily mono- and bivalent were largely studied (Ni, Co, ...) [10, 18–24]. However, we did not raise any work of investigation on the compound  $K_4H_2(SO_4)_3$ .

This work concerns the synthesis and the characterization of the new potassium hydrogenosulfate  $K_4H_2(SO_4)_3$ ; this compound is obtained by evaporation, with 25°C, starting from a mixture of  $K_2SO_4$  and  $H_2SO_4$ . The characterization of this solid is carried out chemically, by X-ray diffraction, thermal analyzes (DTA and TG) and IR spectroscopy.

With an aim of a possible use of this material in the energy field (battery), a study of ionic conductivity was also carried out at various temperatures.

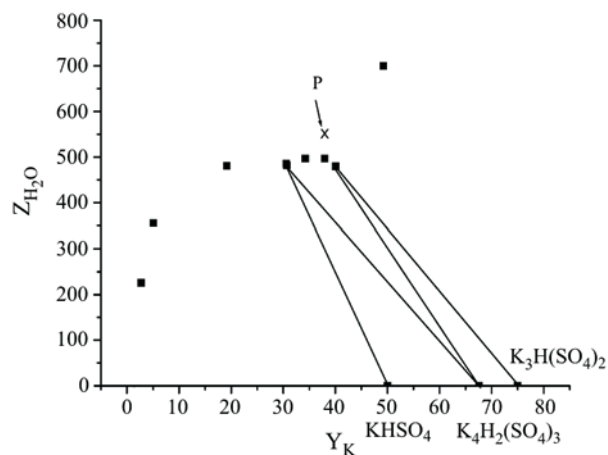
## Experimental

By applying the ternary diagram  $H_2SO_4$ – $K_2SO_4$ – $H_2O$  [25] with Janaké co-ordinates (Fig. 1), the new sulfated compound is synthesized. Indeed, the evaporation of the mixture P, of co-ordinates  $Z_{H_2O}=550$ ,  $Y_K=37.92\%$  and  $Y_H=62.08\%$ , in a controlled thermostated bath at

25°C ( $\pm 0.1^\circ C$ ) gives the title product. The drying of this last was carried out at the ambient temperature.

The atomic absorption spectrometry (AAS Vario-6), the gravimetric method and acido-basic titration by pH-metry were used for the determination of the chemical formula of the compound. Moreover, X-rays diffraction (X'PERTPANalytical,  $CuK_{\alpha_1, \alpha_2}=1.54060, 1.54443$  Å) IR spectrometry (Nicolet Magna IR560), thermogravimetric analysis and differential thermal analysis coupled (TG-ATD92, Setaram) were used to characterize this compound.

In addition, a study of electric conductivity was carried out. Indeed, the sample being presented in pellet form is obtained starting from the crushed solid, compressed under a pressure of 7–8 t  $cm^{-2}$  using a manual hydraulic press then sintered under air. The



**Fig. 1** Part of the ( $K_2SO_4$ – $H_2SO_4$ – $H_2O$ ) diagram in Janaké co-ordinates at 25°C

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platinum electrodes are fixed on the faces of the pellet by a layer of silver lacquer. The measurement technique used is the spectroscopy of impedance. For all measurements, the impedance measures (HP 4192A) was used in a frequency band ranging between 10 and 500 KHz. Measurements of electric conductivity were taken under air. The temperature of the furnace is fixed and ordered by a regulation system.

## Results

### Chemical analysis

The chemical analyses of the elements constituting the solid are summarized in Table 1. Except for the experimental errors, the molar ratio  $r=n_i/n_H$  ( $i$  is K or  $SO_4$ ) makes it possible to deduce that the chemical formula of the compound is  $K_4H_2(SO_4)_3$ .

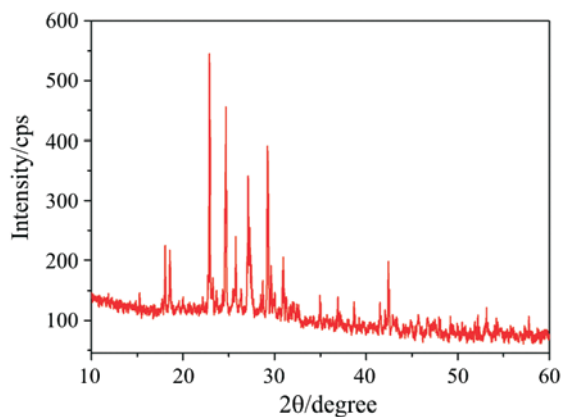
**Table 1** Chemical analysis

Ion	K <sup>+</sup>	H <sup>+</sup>	SO <sub>4</sub> <sup>2-</sup>
$n$ /mmol	4.63	2.29	3.34
Mass/%	35.94	0.45	63.75
$r$	2.02	1.00	1.46

### X-ray diffraction

The interplanar ( $h k l$ ) distances and the ratio  $I/I_0$  are summarized in Table 2. X-ray pattern of  $K_4H_2(SO_4)_3$  is represented on Fig. 2.

In addition, a collection of X-ray intensities (Enraf-Nonius, Mach 3 goniometer) carried out on a  $K_4H_2(SO_4)_3$  monocrystal made it possible to deduce that it crystallizes in the monoclinic system. The cell parameters are:  $a=7.035(5)$ ,  $b=19.751(4)$ ,  $c=23.466(2)$  Å,  $\beta=95.25(1)^\circ$ . The determination of the crystalline structure is in hand.



**Fig. 2** X-ray pattern of  $K_4H_2(SO_4)_3$  at 25°C

**Table 2** Examination of X-ray diffractogram of  $K_4H_2(SO_4)_3$

$d(hkl)$	$I/I_0$
5.803	3
4.909	13
4.782	12
4.434	2
3.885	100
3.823	6
3.607	41
3.455	9
3.381	3
3.288	36
3.245	8
3.109	5
3.055	49
3.015	8
2.895	8
2.860	3
2.787	2
2.752	1
2.564	2
2.434	4
2.327	3
2.175	3
2.128	12
2.107	1
2.017	1
1.985	2
1.945	1
1.762	1
1.751	2
1.722	1
1.594	2
1.389	2
1.377	1
1.258	2

### Infrared spectroscopy

The FTIR absorption spectrum of  $K_4H_2(SO_4)_3$  is represented on Fig. 3. The frequencies vibration bands ranging between 550 and 1250  $cm^{-1}$  correspond to  $SO_4$  groups. It is as to announce as the frequencies located in the vicinities of 1640 and 3500  $cm^{-1}$  are characteristic of the deformation vibrations H–O–H and valence O–H.

### Thermal analysis

The thermal analysis curves obtained with a heating rate of  $10^\circ\text{C min}^{-1}$ , are schematized for  $K_4H_2(SO_4)_3$  on Fig. 4. We note endothermic peaks located at temperatures 165, 204, 226, 251 and  $577^\circ\text{C}$ . An exothermic peak is announced at  $564^\circ\text{C}$  during the cooling of the sample. Two losses of mass (A $\rightarrow$ B, B $\rightarrow$ C) are noted on curve TG with respective percentages 17.86 and 8.91. The residue obtained after the first 4 endothermic peaks presents a pasty aspect and does not lend itself to the analyses by X-ray diffraction and IR study. The final residue is  $K_2SO_4$  (Fig. 5). We can

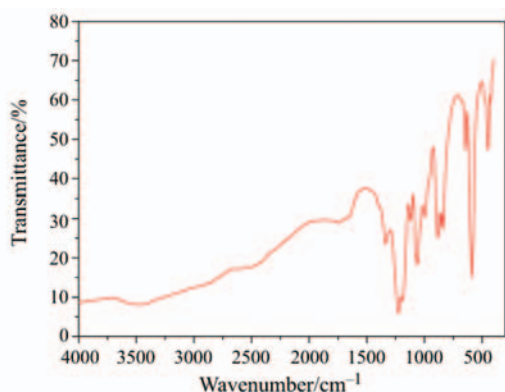


Fig. 3 FTIR spectrum of  $K_4H_2(SO_4)_3$

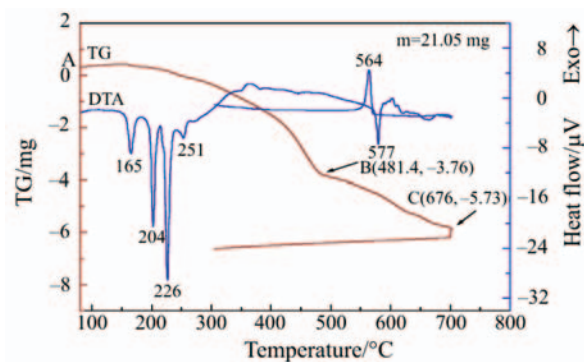


Fig. 4 DTA and TG curves of  $K_4H_2(SO_4)_3$

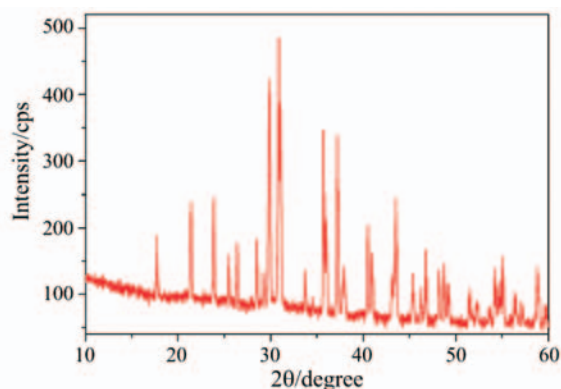
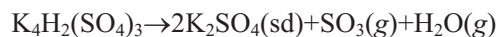


Fig. 5 X-ray pattern of  $K_4H_2(SO_4)_3$  heated at  $600^\circ\text{C}$

then deduce that the peaks endo and exo located respectively at  $577$  and  $564^\circ\text{C}$  correspond to the reversible transition  $\alpha\text{-}K_2SO_4 \leftrightarrow \beta\text{-}K_2SO_4$  and that the total thermal transformation can be schematized by the following equation:



This decomposition diagram is confirmed by the value of the total percentage of loss of mass between the points A and C which is 26.77. The theoretical value being 27.22.

### Ionic conductivity

Measurements of electric conductivity were given in the temperature range  $25\text{--}80^\circ\text{C}$ . It should be noted that the impedance diagrams complexes are arcs of circle for any temperature; This type of curve characterize the voluminal properties of the sample. An example of these diagrams is represented on Fig. 6.

The chart (Fig. 7) in Arrhenius co-ordinates of  $\sigma T$  ( $\sigma$  being the electric conductivity of material at the absolute temperature  $T$ ) highlights only one line whose slope is the energy of activation  $E_a = 0.47$  eV. This value is low and probably represents the energy of migration without creation of a specific defect [26].

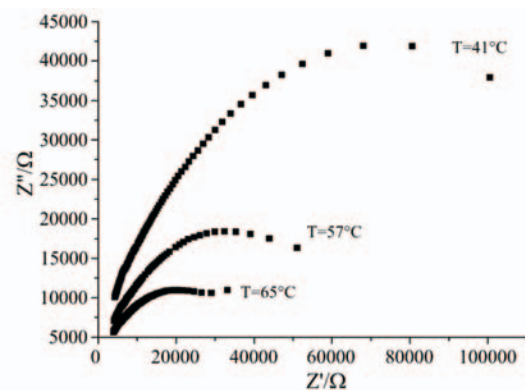


Fig. 6 Impedance diagrams obtained at various temperatures for  $K_4H_2(SO_4)_3$

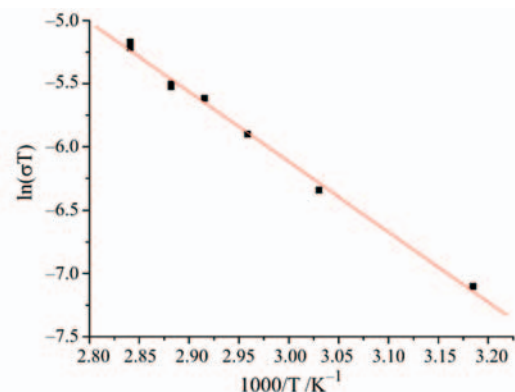


Fig. 7 Variation of  $\sigma T$  in Arrhenius co-ordinates for  $K_4H_2(SO_4)_3$

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